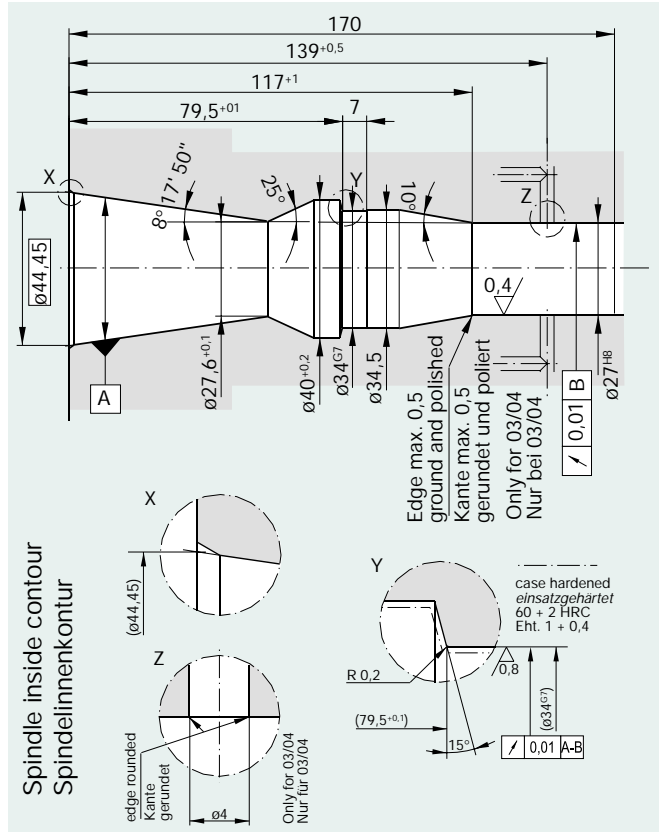
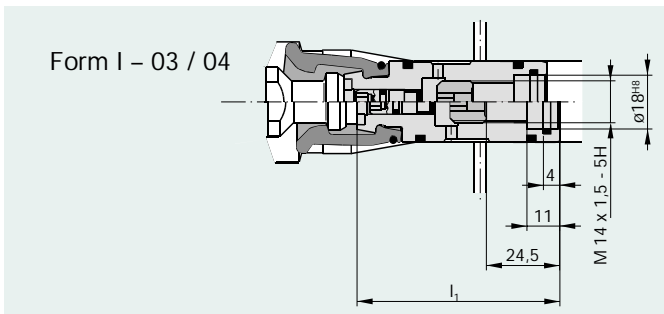
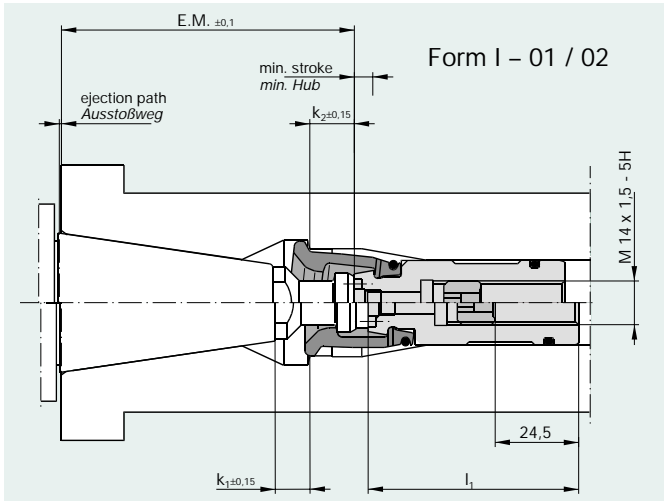




Series **SK 40** Form I Steep Taper Grippers  
 Reihe **SK 40** Form I Steilkegelspannzange



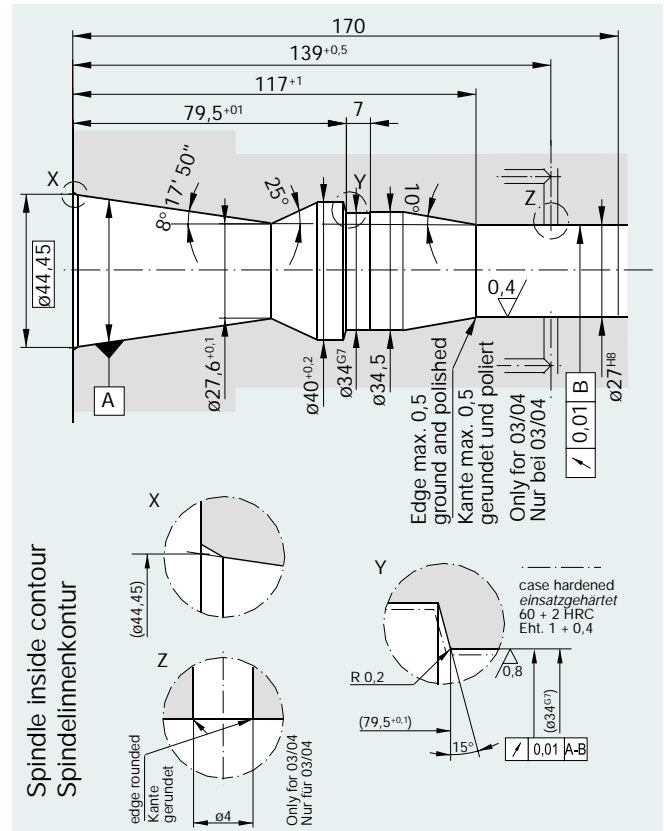
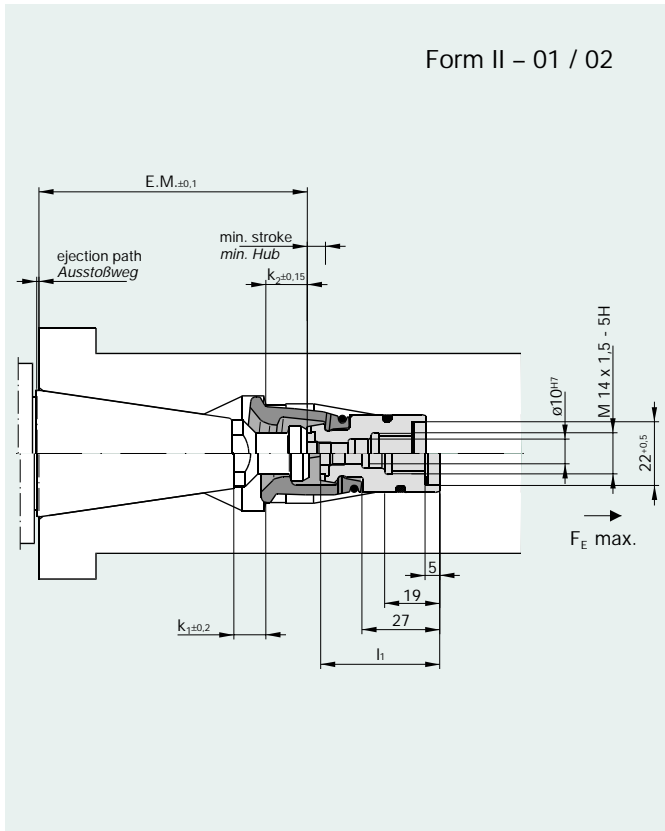
Toolholding Devices  
Werkzeug-Spannsysteme

Ordering Example:  
Bestellbeispiel:

SK 40 / ANSI B 5.50 - 78 / 02 / I / F

Tool Standard Werkzeugnorm	DIN 69871/69872 ISO 7388/1/2 Type A	ANSI B 5.50 - 78 ISO 7388/1/2 Type B	MAS 403-82 BT/PT2-30°	MAS 403-82 BT/PT1-45°
Form	I	I	I	I
Medium Transfer Mediumübergabe	01 02 03 04	01 02 03 04	01 02	01 02
Pull Force $F_E$ Einzugskraft $F_E$ [N]	15000	15000	15000	15000
Stroke Hub [mm]	5,5	5,5	5,5	5,5
Ejection path Ausstoßweg [mm]	0,65	1,6	0,65	0,65
Gauge Dimension Einstellmaß E.M. [mm]	93,6	82,9	99,7	99,7
k1 [mm]	11,1	11,1	14,1	14,1
k2 [mm]	14,1	3,4	20,2	20,2
l1 [mm]	67,1 66,4 67,4 67,4	78,3 77,6 78,3 78,3	60,3 60,3	60,3 60,3

Series **SK 40** Form II Steep Taper Grippers  
 Reihe **SK 40** Form II Steilkegelspannzange



Ordering Example: SK 40 / MAS 403-82 BT/PT1-45° / 01 / II / H / MT  
 Bestellbeispiel:

Tool Standard Werkzeugnorm	DIN 69871/69872 ISO 7388/1/2 Type A	ANSI B 5.50 - 78 ISO 7388/1/2 Type B	MAS 403-82 BT/PT2-30°	MAS 403-82 BT/PT1-45°
Form	II		II	II
Medium Transfer Mediumübergabe	01 02	01 02	01	01
Pull Force $F_E$ Einzugskraft $F_E$ [m]	15000		15000	15000
Stroke Hub [mm]	5,5		5,5	5,5
Ejection path Ausstoßweg [mm]	0,65		0,65	0,65
Gauge Dimension Einstellmaß E.M. [mm]	93,6		99,7	99,7
k1 [mm]	11,1		14,1	14,1
k2 [mm]	14,1		20,2	20,2
l1 [mm]	41,4		35,3	35,3

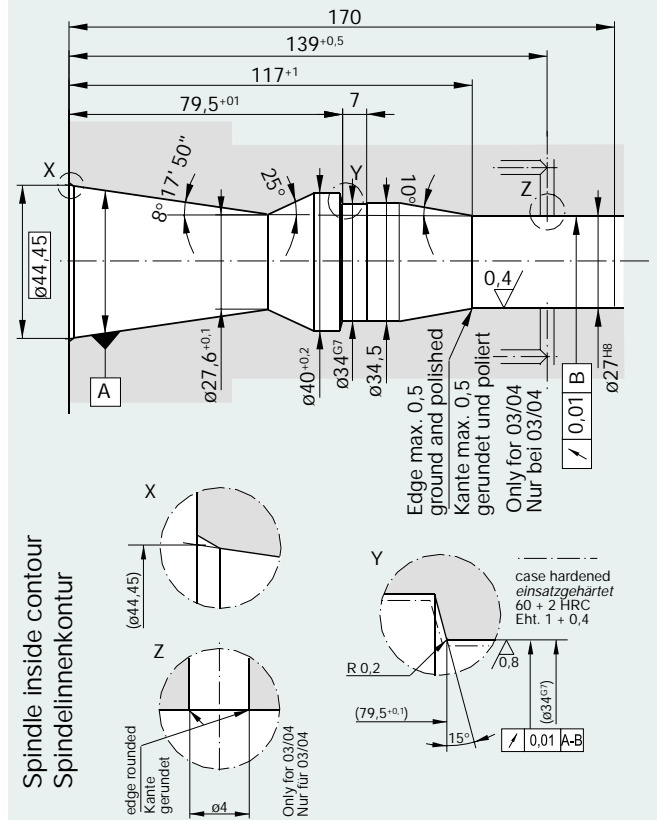
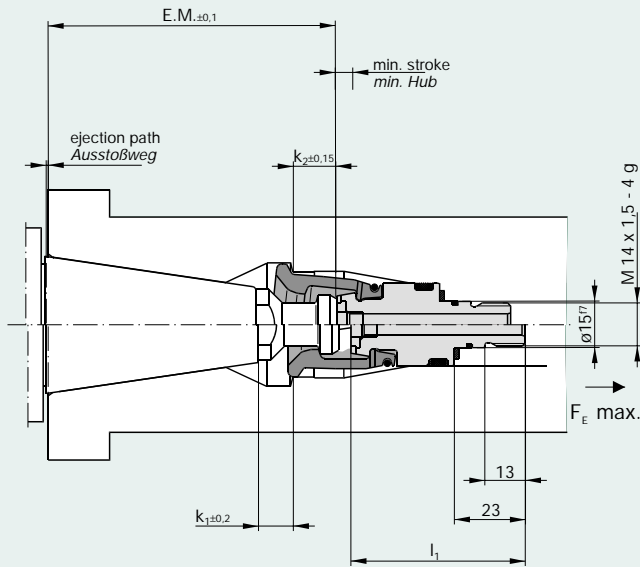


Series  
Reihe

**SK 40 Form**

Steep Taper Grippers  
Steilkegelspannzange

Form III - 01 / 02



Toolholding Devices  
Werkzeug-Spannsysteme

Ordering Example:  
Bestellbeispiel:

SK 40 / DIN 69872 / 02 / III / H

Tool Standard Werkzeugnorm	DIN 69871/69872 ISO 7388/1/2 Type A	ANSI B 5.50 - 78 ISO 7388/1/2 Type B
Form	III	III
Medium Transfer Mediumübergabe	01                      02	01                      02
Pull Force F <sub>E</sub> Einzugskraft F <sub>E</sub> [N]	15000	15000
Stroke Hub                      [mm]	5,5	5,5
Ejection path Ausstoßweg                      [mm]	0,65	1,6
Gauge Dimension Einstellmaß E.M.                      [mm]	93,6	82,9
k1                      [mm]	11,1	11,1
k2                      [mm]	14,1	3,4
l1                      [mm]	56,4	67,3